



UNLIMITED CREATION

APPLICATION INSTRUCTIONS

FlexCut

The best compromise between touch and weedability. Easy to cut and weed, stackable. 100% waterbased PU. Available in 48 colors including Glow-in-the-dark (GITD) and NightClub (fluorescent under black-light).

FlexCut is the world's first flex film, which it's not only OEKO-TEX certified but 11 of the colours are also certified as GOTS "Approved Additive".

FEATURES:



**PU
water-
based**



60µ



**Cotton, polyester,
blended fabrics..**
Less suitable for nylon
and other coated textiles.



60°C

CUTTING CONDITIONS:



**Blade
30 - 45°**



**low/
medium**



30 - 40 cm/s

TRANSFER CONDITIONS:



150 °C



12 s



**medium/
high**



Hot peel

Flex on Flex possible

► PACKAGING



50 cm

25 m

50 cm

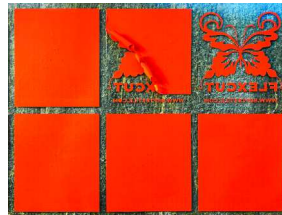
10 m

50 cm

5 m



1. Cut mirrored



2. Weed design



3. Transfer design



4. Remove liner, done !

**GLOBAL ORGANIC TEXTILE STANDARD
ECOLOGICAL & SOCIAL RESPONSIBILITY**

GOTS not only looks for harmful substances in the product, but also considers the ecological and social footprint throughout the entire production chain.



GOTS Video

Store in a cool and dry place; protect against the influence of light when stored. We recommend not to exceed a storage period of 18 months. The technical specifications rest on extensive tests and technical research. Due to the variety of possible influences during refinement, and use, the specifications should be viewed as reference values. We recommend a suitability test on the original material. A legally binding warranty of specific characteristics cannot be derived from our specifications.

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UNLIMITED CREATION

AVAILABLE COLORS

FlexCut



WHITE 01



LEMON YELLOW 05



SUNNY YELLOW 06



ORANGE 07



ELECTRIC RED 12



ROYAL BLUE 21



NAVY BLUE 22



GREEN 25



DARK GREY 16



BLACK 02



SILVER METALLIC 31



DENT-DE-LION 47



CANDY PINK 43



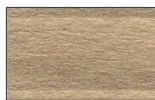
PLUM 38



REFLEX BLUE 20



MILITARY GREEN 26



GOLD METALLIC 32



SODA ORANGE 48



LAVANDER 37



PURPLE 23



TURQUOISE 34



BEIGE 03



NEON YELLOW 39



FIRE RED 11



FUCHSIA 09



SKY BLUE 17



MINT GREEN 44



DUNE 45



NEON ORANGE 40



PASSION RED 33



BURGUNDY 13



HAWAI BLUE 50



VIBRANT GREEN 35



CHOCOLATE 04



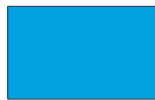
NEON PINK 41



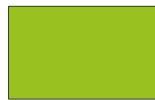
RED 10



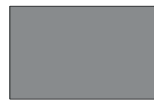
LAVANDER BLUE 46



ATOLL BLUE 18



APPLE GREEN 24



COOL GREY 14



NEON GREEN 42



BABY PINK 08



MOONBERRY 49



PACIFIC BLUE 19



LIGHT GREEN 36



GREY 15



NIGHTCLUB



GITD

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Modifié 06/2022

LETTER OF APPROVAL

for Colourants / Textile Auxiliaries

No. GOTS-ECOCERT-08-01358

ECOCERT GREENLIFE declares that the
Colourants / Textile Auxiliaries listed below have been evaluated and assessed for

SEF France - SOCIETE D ENDUCION ET DE FLOCKAGE

110, Boulevard Denis Papin / Laval (FR)

on basis of information requested and provided
according to the applicable criteria of the

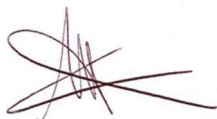
Global Organic Textile Standard (GOTS) - Version 6.0

Accordingly the listed Colourants and/or Textile Auxiliaries are approved for use as inputs
for application in the processing of GOTS certified textile products.

The formulator shall undergo an on-site audit for product stewardship as well as
environment, health & safety requirements of GOTS Standard before 1st July 2022.

This Letter of Approval is valid until a new GOTS version is implemented.

ECOCERT GREENLIFE
Issued in: L'Isle Jourdain
09-Feb-2022
Emilie Cherhal



ECOCERT Greenlife
BP 47 - 32 600 L'ISLE JOURDAIN
Tél. 05 62 07 51 09
Fax 05 62 07 74 96
N° Siret 509 534 095 00013

This letter of approval replaces any previous issue(s).

The issuing body can withdraw this letter of approval before it expires if the declared approval is no longer guaranteed.

"The company for which the inputs have been assessed remains responsible for the correctness and completeness of the provided data as well as for the continued compliance with the applicable criteria of GOTS. Relevant information on any of the approved inputs, of which knowledge has been obtained after this approval letter has been issued, must be forwarded to the issuing body without delay.

Accredited by: COFRAC, Accreditation N°: 5-0520, Products and Services certification, scope available on www.cofrac.fr

This electronically issued document is the valid original version.

WARNING: The approval of the chemical input(s) listed above is PERSONAL to the beneficiary named herein, and the BUYERS of the chemical input(s) ARE IN NO EVENT AUTHORIZED TO MAKE REFERENCE TO THE APPROVAL BY ECOCERT GREENLIFE OR TO USE AN ECOCERT LOGO, whether in its communication or on the packaging or labeling of the chemical input(s) or of a textile GOTS.



Table(s) Appendix listing the GOTS approved inputs

Auxiliaries: Printing (other)

#	Trade Name of Input	Type/Utilisation	Date of Approval	Date of MSDS	Comments	Restrictions
FLEXCUT						
1	FlexCut Black 02	Printing (other)	2021-06-02	2021-04-07		
2	FlexCut Dark Grey 16	Printing (other)	2021-10-15	2021-06-17	AOX <0.1%	15)
3	FlexCut Electric Red 12	Printing (other)	2021-06-15	2021-04-07	AOX 0.4%	15)
4	FlexCut Green 25	Printing (other)	2021-10-15	2021-06-17	Cu 0.2%, AOX 0.3%	4) 15)
5	FlexCut Lemon Yellow 05	Printing (other)	2022-02-09	2021-11-19	AOX 0.4%	15)
6	FlexCut Navy Blue 22	Printing (other)	2021-10-15	2021-06-22	Cu 0.4%, AOX <0.1%	4) 15)
7	FlexCut Orange 07	Printing (other)	2021-10-15	2021-11-19	AOX 0.4%	15)
8	FlexCut Royal Blue 21	Printing (other)	2022-02-09	2021-11-19	Cu 0.5%, AOX <0.1%	4) 15)
9	FlexCut Silver Metallic 31	Printing (other)	2021-10-15	2021-06-17		
10	FlexCut Sunny Yellow 06	Printing (other)	2021-10-15	2021-06-17	AOX 0.8%	15)
11	FlexCut White 01	Printing (other)	2021-06-15	2020-06-04	Lots delivered from April 2020 only.	

4) Exceptionally, up to 5% Copper (Cu) may be present in blue, green and turquoise colorants. (acc. to GOTS 2.4.6 and 2.4.7)

15) This colourant/ input does contain permanent organically bound halogen, which could contribute to the AOX-value of the waste water. It could be shown that limit values are not exceeded during standard applications. In order to avoid AOX-residues in waste water and on the textile, please contact your supplier regarding suitable processes, and if in doubt, carry out your own testing. (acc to GOTS and manual 2.3.1, 2.4.7 and 2.4.15).

Total number of inputs (colourants / textiles auxiliaries) listed on this letter of approval: 11

ECOCERT GREENLIFE
Issued in: L'Isle Jourdain
09-Feb-2022
Emilie Cherhal

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Letter of Approval no. GOTS-ECOCERT-08-01358
for SEF France - SOCIETE D ENDUCION ET DE FLOCKAGE

Appendix: Sites

Under the scope of this Letter of Approval, the following sites have been audited in line with requirements GOTS Version 6.0

Serial #	Name of operation	Address of operation
1	SEF France - SOCIETE D ENDUCION ET DE FLOCKAGE	110, Boulevard Denis Papin, 53000 Laval, France

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